

## Section 1.0 : Introduction

Over the years, many articles have appeared in Speaker Builder (now audioXPRESS) presenting test data and theories related to transmission line loudspeaker behavior. In the issues following each article, letters to the editor have debated the merits of the author's results. Some of these articles have been heatedly discussed over the Internet without any consensus of opinion being reached. Transmission line designs elicit strong differing opinions that seem to be largely based on personal experience or vague design guidelines, rules of thumb, that are quoted as fact without any specific reference source being provided. There does not appear to be a generally accepted transmission line mathematical model, similar to the closed and ported box models, where one can give the numerical values of several key parameters and uniquely define the configuration being discussed.

Over ten years ago, I heard my first transmission line system at the home of a local audio club member. The quality of the bass reproduction was impressive and my interest in this exotic enclosure was stimulated. Since then I have read most of the technical literature on the design of transmission lines, followed the frequent discussions on several e-mail lists and bulletin boards, and visited a number of websites devoted to this type of enclosure design. After many years of reading and thinking about transmission lines, I decided three years ago, that it was time to build another set of speakers and that I was going to seriously consider a transmission line system.

Since there was no acceptable design method available, my first step in exploring the transmission line's acoustic potential was to write the necessary design software and correlate it against test results. I had already designed and built several sealed and ported speaker systems based on the lumped parameter circuit models used in the classic papers by Thiele<sup>(1)</sup> and Small<sup>(2-4)</sup>. For each of these designs, I wrote my own software using the MathCad<sup>(5)</sup> computer program. For me, formulating and solving the computer simulation of a speaker system is as interesting and challenging as the construction of the speaker system itself. After the speaker construction is completed, measuring and achieving good correlation with the mathematical predictions is extremely rewarding. Hopefully, a well-designed speaker system that measures as predicted also sounds right. So I started the transmission line project by putting a MathCad computer model together using equations from the articles I had collected and studied.

Before I go any further, I want to introduce my definition of a transmission line loudspeaker. I define a transmission line loudspeaker as a driver mated to a resonant tube where the natural frequencies and mode shapes of the air in the tube are used to tailor the total system response. This definition does not include any restrictions on the location of the driver in the tube or the boundary conditions at either end of the tube. Also, this definition does not place any requirement on the amount or type of fiber stuffing material that may be placed inside the tube to attenuate the standing waves associated with the tube's natural frequencies. This is a very broad definition. What follows is my design method for a quarter wave length transmission line with a closed end and an open end, or terminus, which emits sound that contributes to the system response over the bass frequency range.

## First Transmission Line Computer Models :

The first mathematical model formulated took the equivalent circuits used by Thiele and Small and replaced the circuit elements modeling the boxes with a transmission line acoustic or electrical impedance. Figure 1.1 shows the acoustic equivalent circuit, using the impedance analogy, while Figure 1.2 shows the electrical equivalent circuit. An excellent discussion of this kind of equivalent circuit modeling can be found in the referenced acoustics text by Beranek<sup>(6)</sup>. I am assuming that everybody is familiar with the Thiele / Small parameters for a driver or that you can read the references to bring yourself up to speed. All of the circuit elements in Figure 1.1 and 1.2 can be derived from the Thiele / Small driver parameters, as shown in the figures, except the equivalent electrical impedance  $Z_{el}$  and the equivalent acoustic impedance  $Z_{al}$  of the transmission line. Expressions for the transmission line electrical and acoustic impedance are required to completely solve each of the circuits.

My first mathematical models were based on Bradbury's<sup>(8)</sup> paper published by the Audio Engineering Society. In his paper, Bradbury presents an elegant derivation of the wave equation applied to sound waves passing through a fibrous tangle. At low frequencies, the air and the fibers are coupled by a viscous damping coefficient that drags the fibers along with the air. As sound waves pass through the fibrous tangle, the waves are attenuated and the speed of sound is significantly reduced due to the added mass of the moving fibers. As the frequency of the sound wave increases, this coupling decreases and a transition is made to a stationary fibrous tangle that only attenuates the sound waves without any reduction in the speed of sound. This particular model of sound waves passing through a fibrous tangle is very popular and I have seen a number of attempts to apply it to the analysis of transmission line enclosures.

I spent a long time deriving and experimenting with Bradbury's equations. From this effort, I extracted an expression for the acoustic impedance of the transmission line, as seen by the driver, and an expression for the velocity of the air at the open end, or terminus, as a function of the driver velocity. Bradbury's equations are for a constant cross-section transmission line with constant stuffing density. The acoustic impedance was inserted into the equivalent circuits shown in Figures 1.1 and 1.2. After solving the acoustic equivalent circuit in Figure 1.1 for  $U_d$ , the air velocity at the terminus can be calculated as shown in the last four equations at the bottom of the figure. Using the velocities of the driver and the air at the terminus, the sound pressure for each can also be calculated. These two sound pressures can then be summed, taking into account the relative phase angle, and the total system sound pressure level SPL and phase plotted.

There were two sources of data available to me for correlating this model. Bullock and Hillman<sup>(9)</sup> wrote a paper in 1986 that used Bradbury's equations to model a test transmission line. A second source for data was a contact I made over the Internet. My electronic contact was kind enough to provide a number of measurements for several transmission line and driver combinations. We compared my computer model predictions against his test data. For both sets of results, the correlation showed promise but was clearly not accurate enough to design an enclosure. The general shapes of the impedance and SPL response plots were close but the locations of the peaks and valleys were shifted in frequency. This was particularly evident in the frequency range below 200 Hz.

Although the computer model, based on Bradbury's equations, did not correlate as well as I would have liked, I saw enough potential to build my own test line and start formulating a new mathematical model. My goal at this point in the project was to derive and correlate a better mathematical model and use it to design a transmission line system. The next step was to select a driver and fabricate a simple transmission line for testing and measurement.

Before I could start testing, I needed to select and purchase a mid-bass driver. Since I wanted to eventually build a two-way system for my first transmission line project, I researched six and eight inch diameter mid-bass drivers from several highly rated manufacturers. Eventually, I selected the Focal 8V 4412 mid-bass driver. I had used Focal drivers in a ported three-way design several years ago and had been happy with their performance. The drivers were purchased through Zalytron.

A test line was built and measured, as described in the next section, and data was generated and used to correlate the simple transmission line models depicted in Figures 1.1 and 1.2. These simple computer models were used to design the Focal two-way transmission line, which in turn produced more data and even more questions. The simple computer model predictions and the Focal two-way system measurements were in reasonable agreement, but some additional work was still needed to fully understand the measured results.

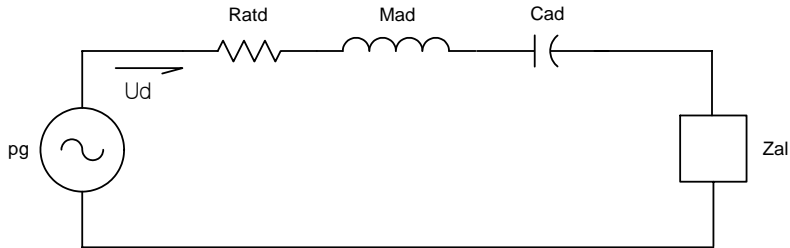
#### Continued Evolution of the Transmission Line Computer Models :

There have been two or three major revisions to my MathCad transmission line computer models over the past two years. Some of the changes that were made corrected errors in the derived equations while some of the changes extended the capabilities of the models to represent other types of enclosures. Since September of 2000, versions of these models have been available for downloading from the Internet and they have received wide use by transmission line and TQWT DIY speaker building enthusiasts. To the best of my knowledge, the speakers built based on designs from these MathCad worksheets have been very successful.

Last fall, I made a major change in the calculation algorithm. This change increased the flexibility allowing MathCad to model many more complex transmission line enclosures. It also became apparent that this new calculation scheme could be used to accurately model sealed, bass-reflex, back-loaded horns, front-loaded horns, and isobaric enclosures. In addition, just over two months ago I was able to iron out all of the small mistakes and tricky details in my derivation of the transmission line equations and produce what I believe to be a clean start to finish description of my latest method of analysis. It was time to document this new body of work.

The following sections are intended to provide a smooth path to follow through my method for modeling fiber filled transmission line loudspeakers. I welcome any feedback or comments that will help me improve the methods or make the documentation more understandable. Over the past two years, the correspondence I have received in the form of comments and questions has been invaluable in helping me further my MathCad computer models and increase my understanding of the basic one-dimensional wave equation. I consider this document to be a dynamic work that will be modified and improved as I learn more about transmission line loudspeakers.

Figure 1.1 : Acoustic Equivalent Circuit for a Simple Transmission Line Speaker



where :

$$p_g = \text{pressure source} \\ = (e_g B l) / (S_d R_e)$$

$$R_{ad} = \text{driver acoustic resistance} \\ = (B l)^2 / S_d^2 [Q_{ed} / ((R_g + R_e) Q_{md})]$$

$$R_{atd} = \text{total acoustic resistance} \\ = R_{ad} + (B l)^2 / [S_d^2 ((R_g + R_e) + j\omega L_{vc})]$$

$$C_{ad} = \text{driver acoustic compliance} \\ = V_d / (\rho_{air} c^2)$$

$$M_{ad} = \text{driver acoustic mass} \\ = (f_d^2 C_{ad})^{-1}$$

$$Z_{al} = \text{transmission line acoustic impedance}$$

$$U_d = \text{driver volume velocity} \\ = S_d u_d$$

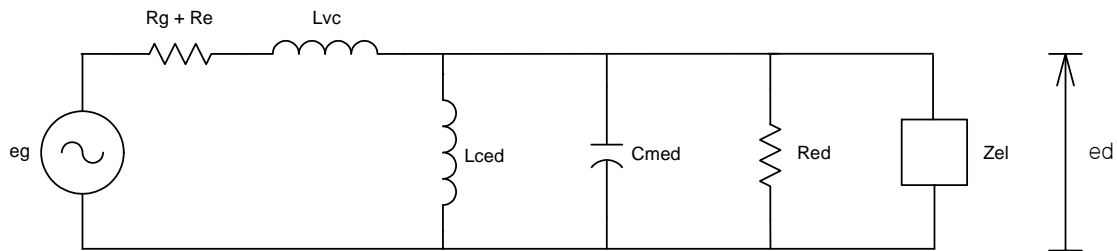
$$u_d = \text{driver cone velocity}$$

then :

$$u_L = \text{terminus air velocity} \\ = \epsilon u_d$$

$$\epsilon = u_L / u_d$$

Figure 1.2 : Electrical Equivalent Circuit for a Transmission Line Speaker



where :

$e_g$  = voltage source  
 = 2.8284 volt

$R_g + R_e$  = electrical resistance of the amplifier, cables, and voice coil

$L_{vc}$  = voice coil inductance

$L_{ced}$  = inductance due to the driver suspension compliance  
 =  $[C_{ad} (BI)^2] / S_d^2$

$C_{med}$  = capacitance due to the driver mass  
 =  $(M_{ad} S_d^2) / (BI)^2$

$R_{ed}$  = resistance due to the driver suspension damping  
 =  $R_e (Q_{md} / Q_{ed})$

$Z_{el}$  = transmission line equivalent electrical impedance  
 =  $(BI)^2 / (S_d^2 Z_{al})$

$e_d$  =  $BI u_d$